

Switch Cap Rework Instruction

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Process: Rework Switch cap UK30200, 300PC

Product Line: UP203 Affected Serial Numbers 24256P0001 – 24262P0183

Part Number needed for fix 430001064 2-SPEED SWITCH COVER

Process:

1. Remove shrink wrap from around cartons.
2. Open carton and lift the Handle Grip end to view the Switch Cap. Fig 1
3. The Switch Cap should indicate Carpet, Hard Floor, and OFF. Fig 2
4. If the Switch Cap has ON and OFF, that is incorrect and must be changed out. Fig 3
5. Remove unit from carton and place unit on workstation.
6. Remove (Five) 5 Torx screws and (One) 1 Phillips screw from the Handle Assembly. Fig 4
7. Remove Handle Cover and push the Switch Cover out. Confirm the Switch has a Yellow and Black wire. If NOT, Fig 5
8. Install the correct Switch Cover (Carpet, Hard floor, Off).
 1. Important: Make sure the word OFF is facing the Top of the Handle, not the Handle Tube.
9. Reposition the Handle Cover on the Rear Handle and drive (Five) 5 Torx screws and (One) 1 Phillips screw to secure the **Cord Wrap to the Rear Handle**. Note: Use correct torque setting per Line SOP.
10. Plug unit in and confirm the unit works in Carpet (high) Hard Floor (low) and OFF.

